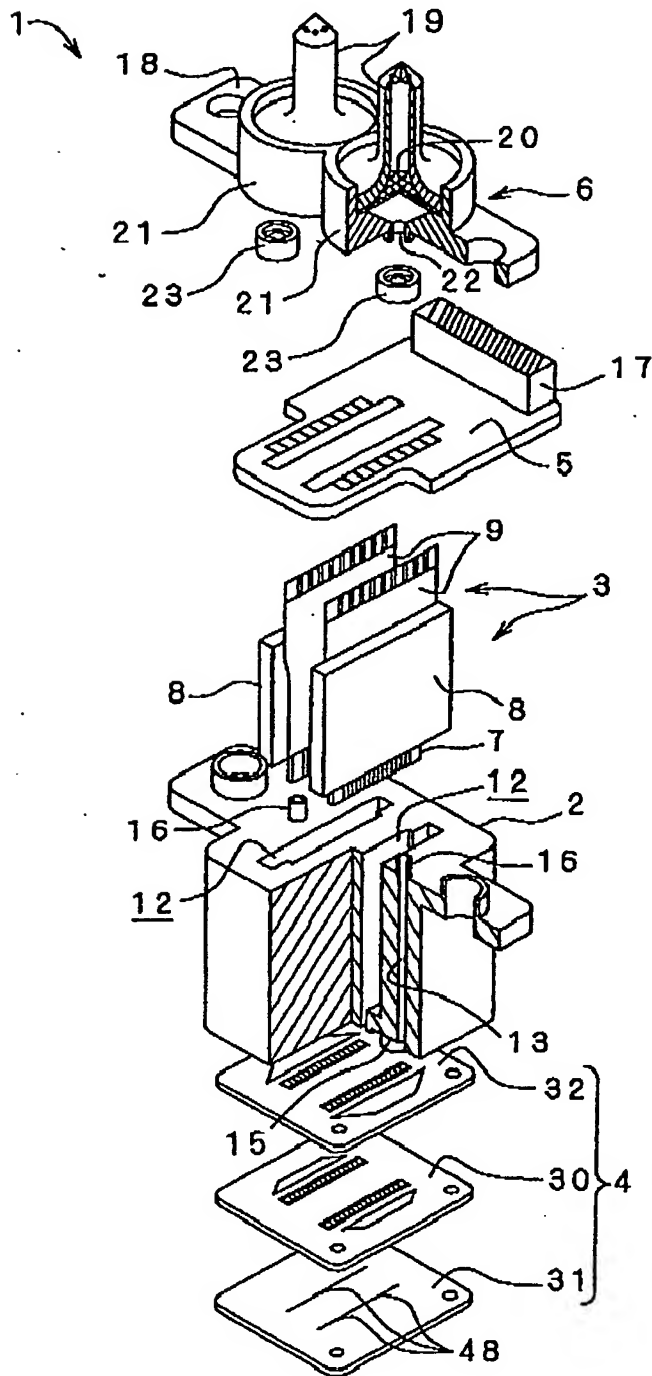


Fig. 1



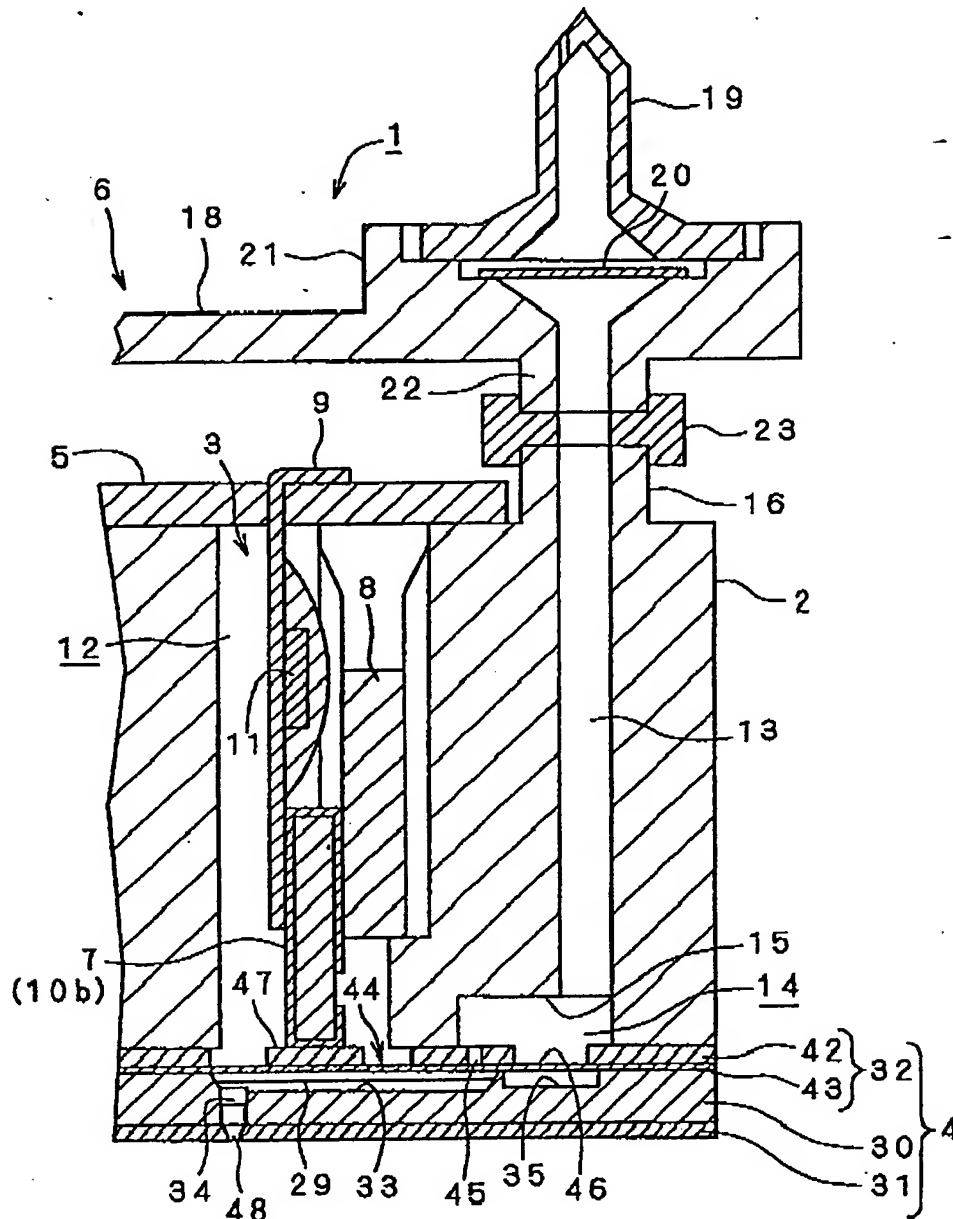


Fig. 3A

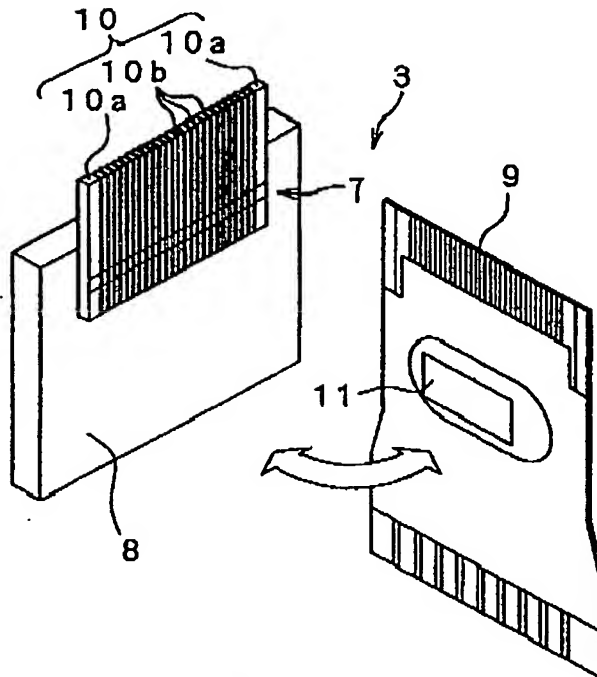


Fig. 3B

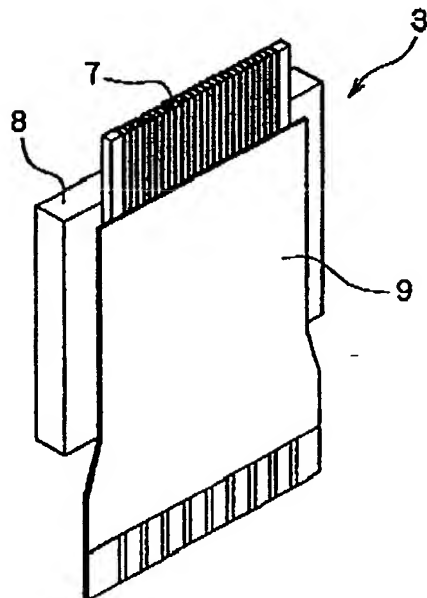


Fig. 4

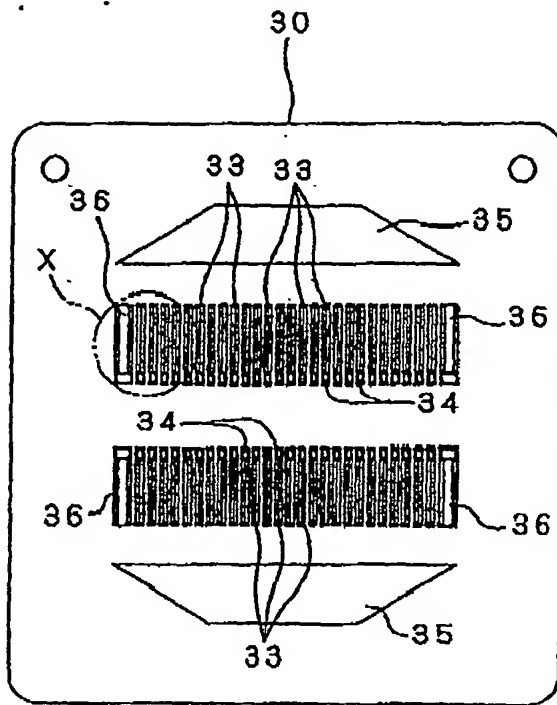


Fig. 5A

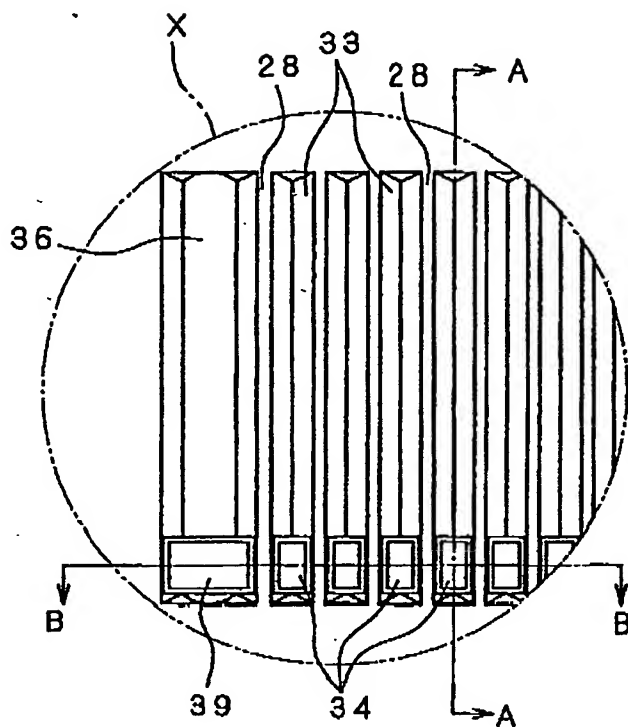


Fig. 5B

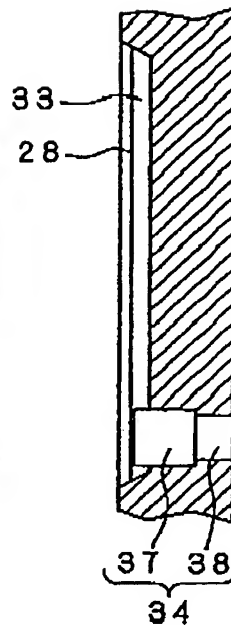


Fig. 5C

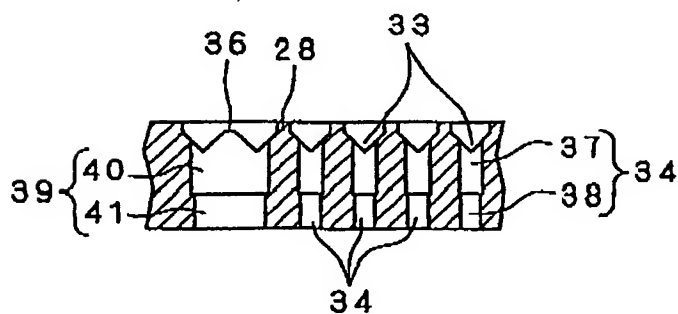


Fig. 6

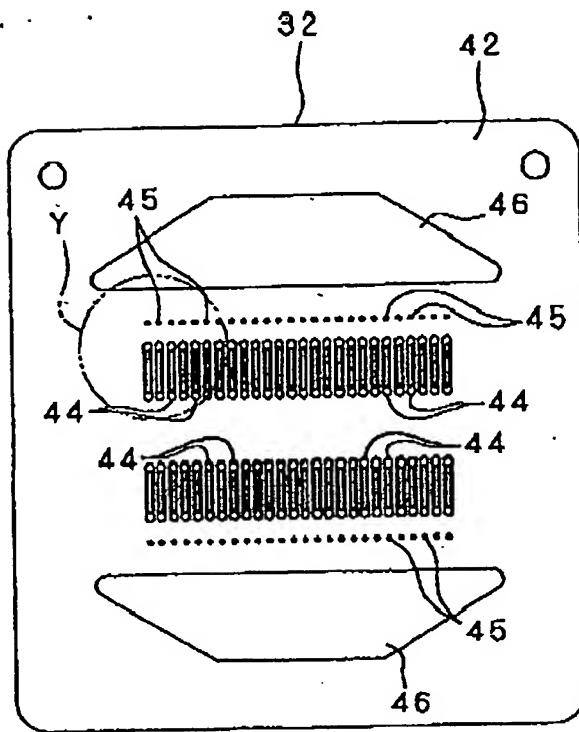
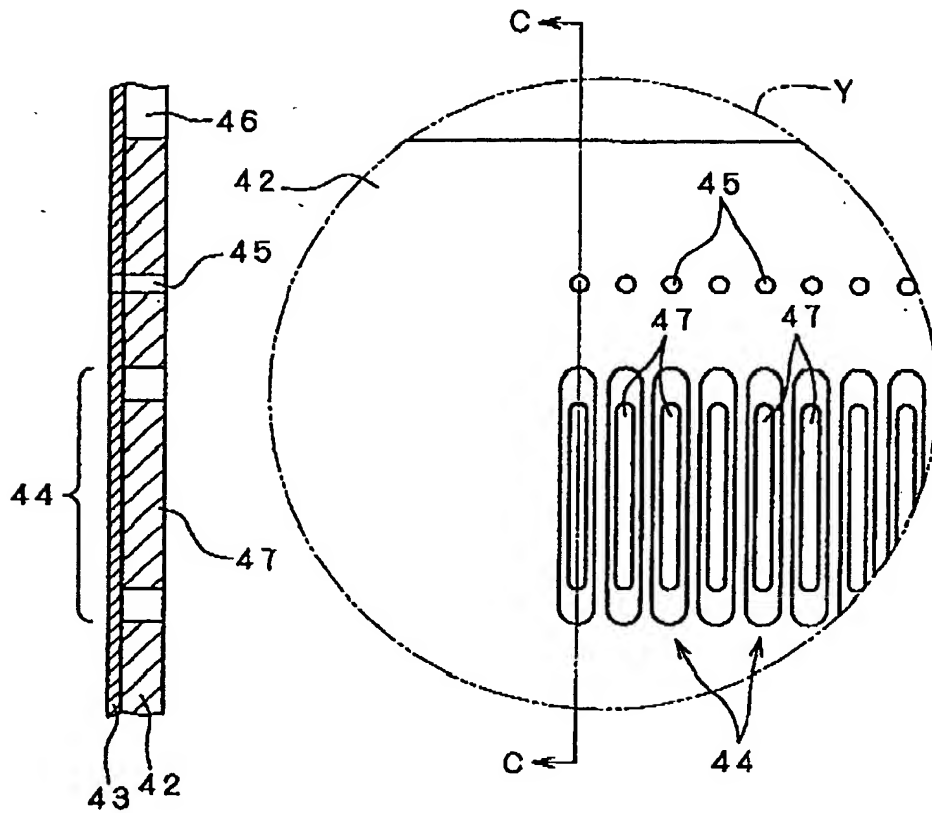


Fig. 7A



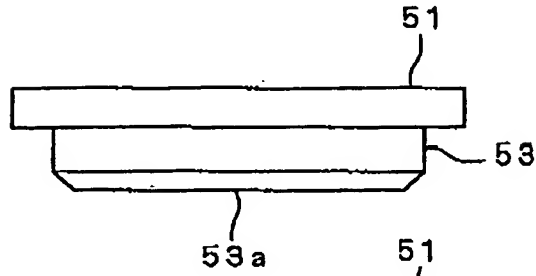


Fig. 8A

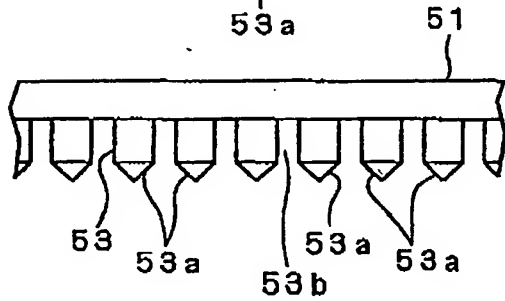


Fig. 8B

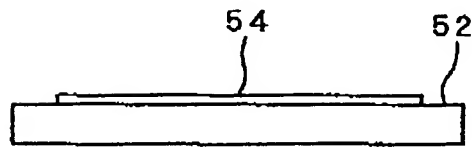


Fig. 9A

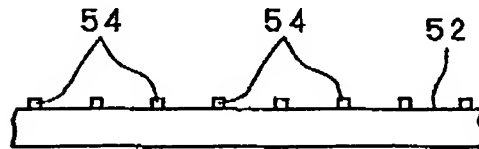


Fig. 9B

Fig. 10A

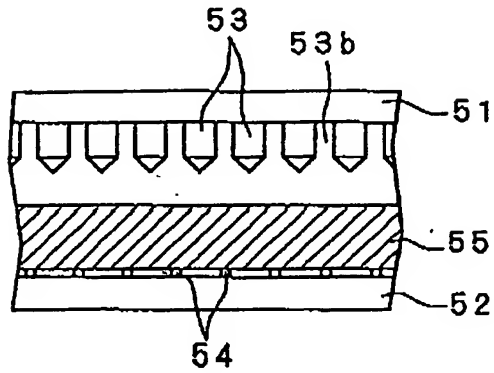


Fig. 10B

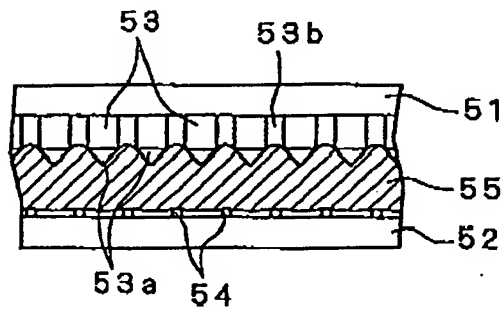


Fig. 10C

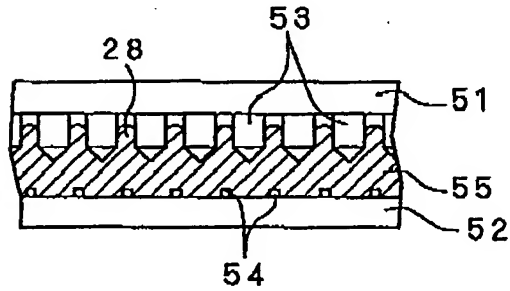


Fig. 11A

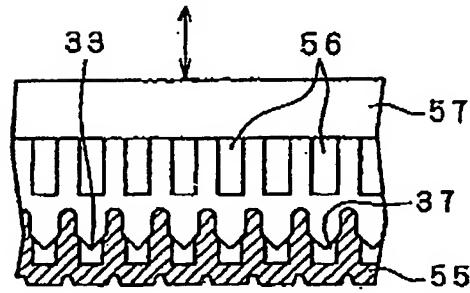


Fig. 11B

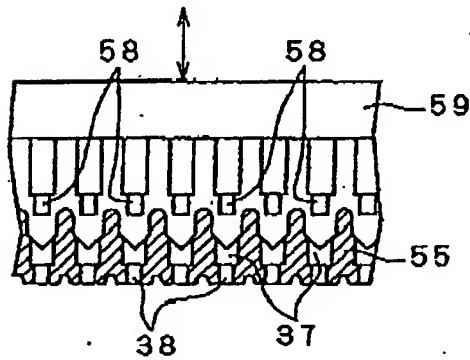


Fig. 11C

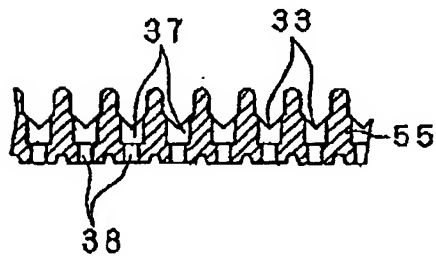


Fig. 12A

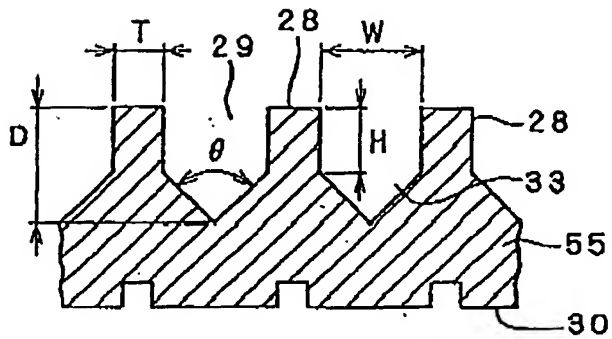


Fig. 12B

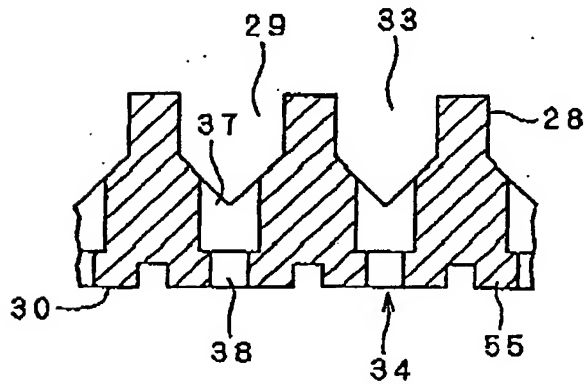
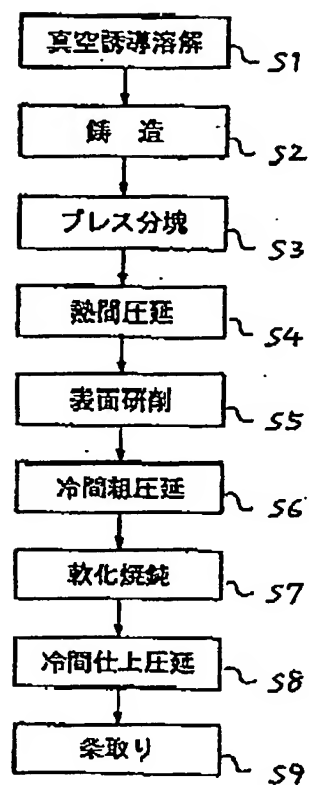


Fig. 13



- S1: dissolution with vacuum
- S2: casting
- S3: press blooming
- S4: hot rolling
- S5: surface grinding
- S6: cold rough rolling
- S7: soft annealing
- S8: cold finish rolling
- S9: cutting

Fig. 14A

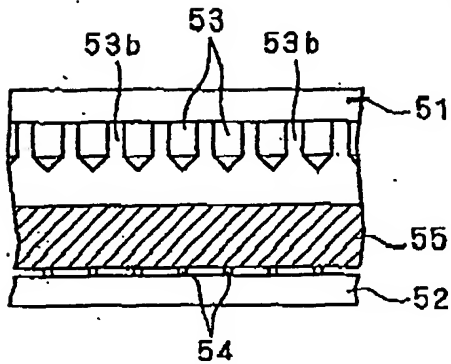


Fig. 14B

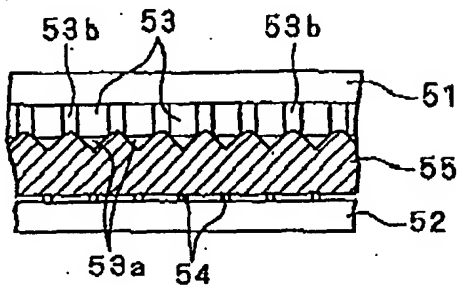


Fig. 14C

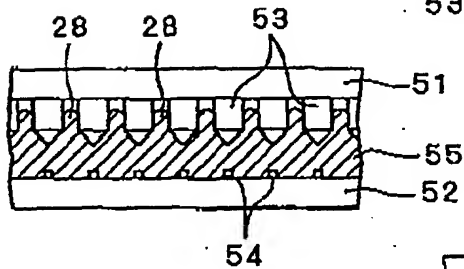


Fig. 14D

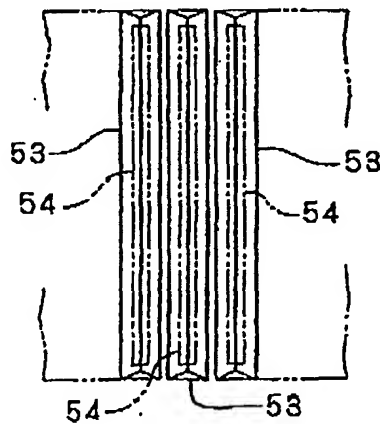


Fig. 15

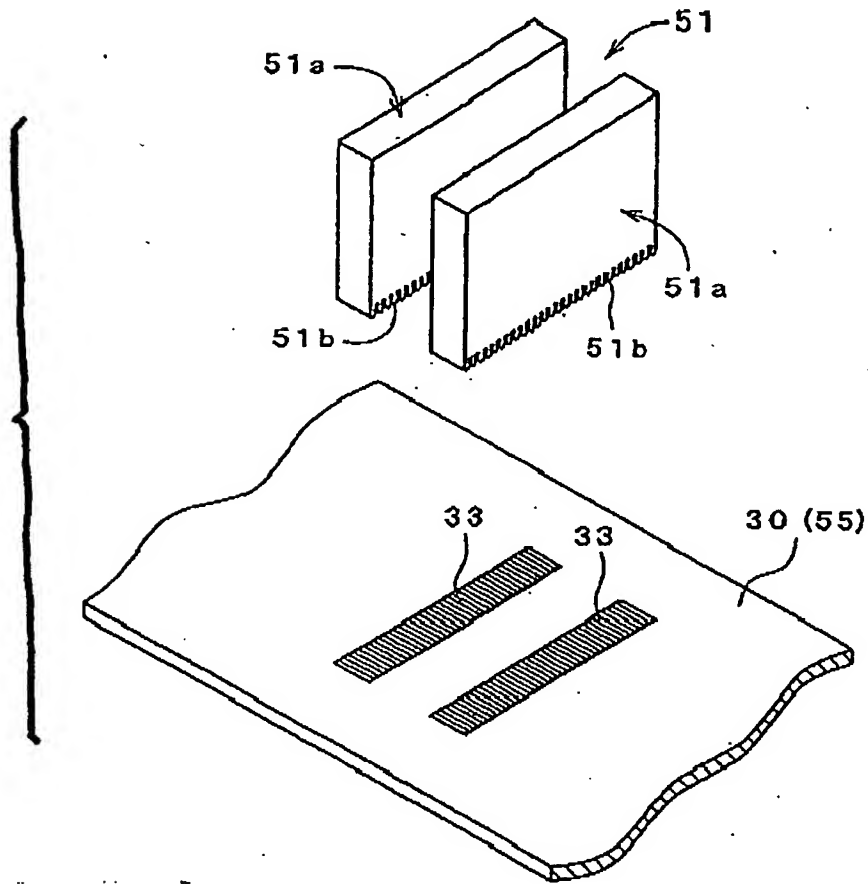


Fig. 16A

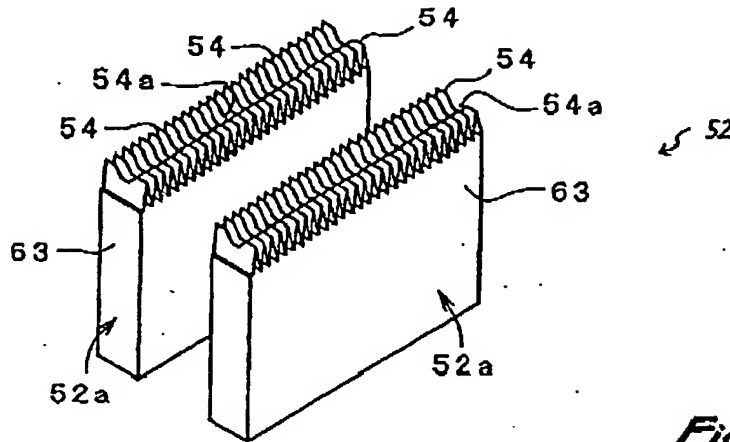


Fig. 16B

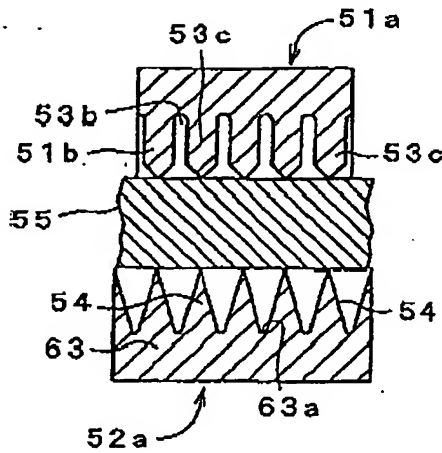


Fig. 16C

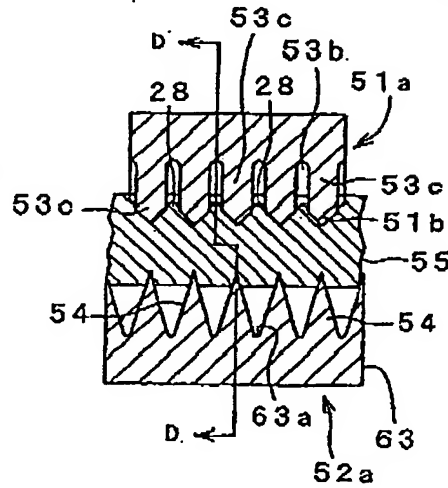


Fig. 16D

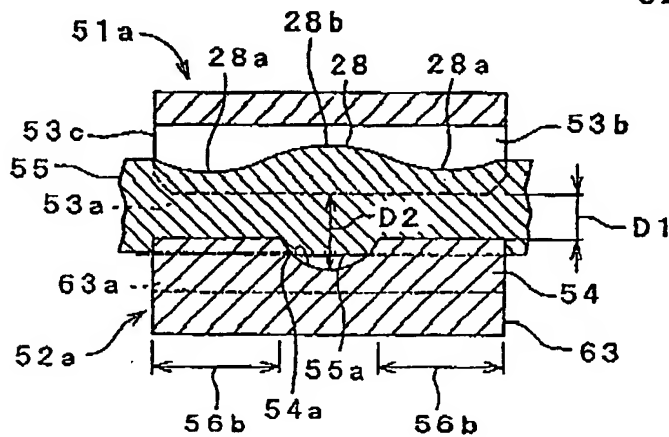


Fig. 17A

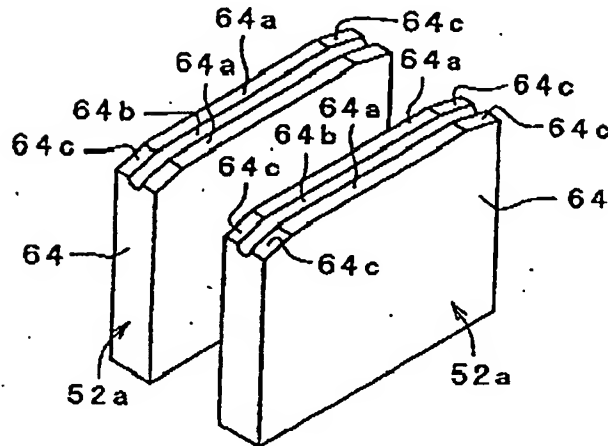


Fig. 17B

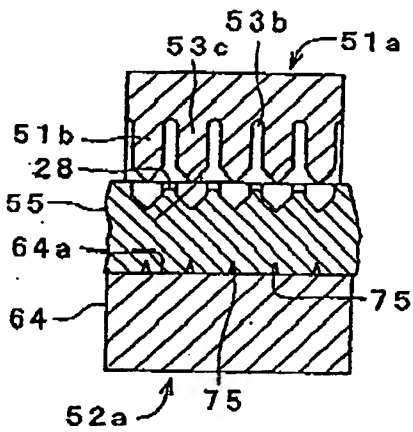


Fig. 17C

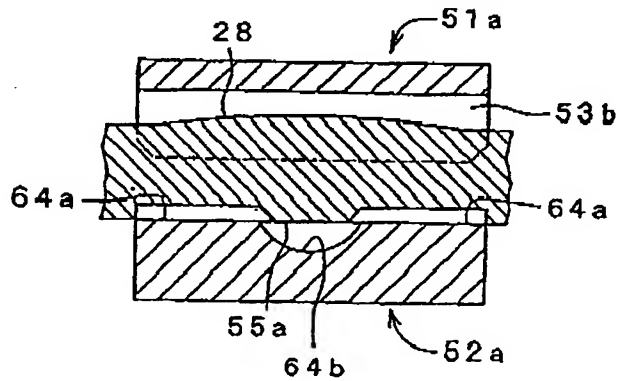
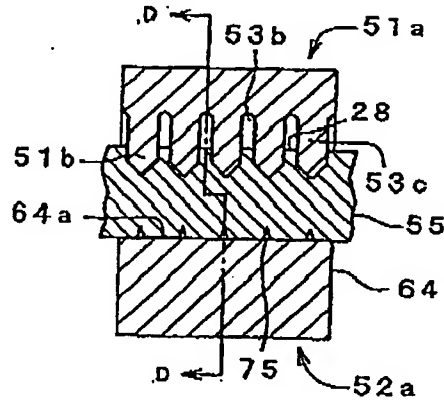


Fig. 17D

Fig. 18A

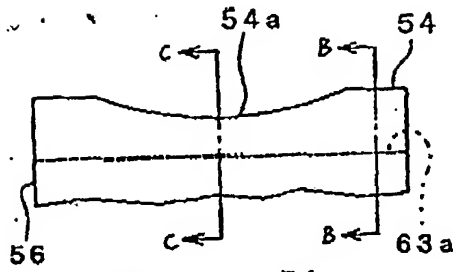


Fig. 18B

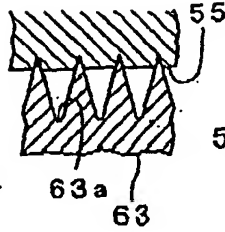


Fig. 18C

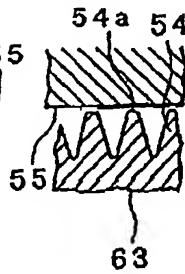


Fig. 18D

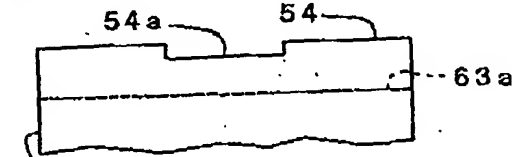


Fig. 18E

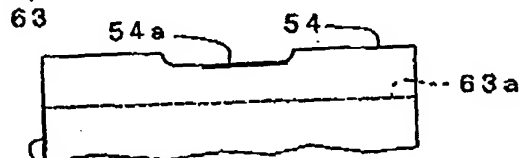


Fig. 18F

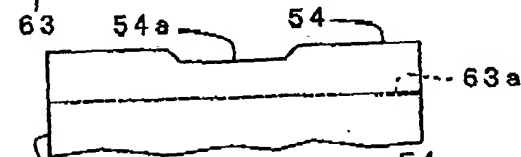


Fig. 18G

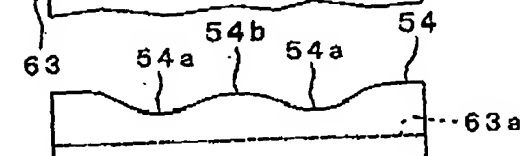


Fig. 18H

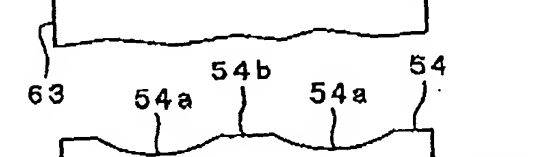


Fig. 18I

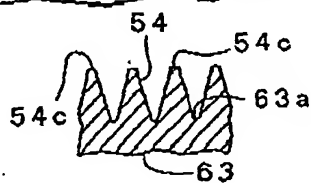
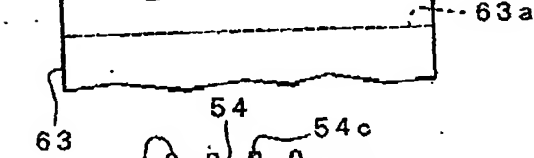


Fig. 19

